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007843

D500-560-041
Job Sheet 189730



Part No: D500-560-041

Job Qty: 2 pcs

Part Name: Cargo Mirror Installation 6"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/30/19

Job Tracking No:

Due Date: 2/11/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP Rev:E 03.10.15 Reformat; Removed D2057 KJ/RF IPP Rev:F 08-05-27 as per ECN1195p
DD verified by:EC IPP Rev:G 10.04.22 chg route seq DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Lead Time	Sign-off
					Setup Hrs	Run Hrs			
110	Small Fab - 1	2 pcs	2/11/19		0.00	0.60	Small Fab - 1		JAN 31 2019 DAS 58 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	2 pcs	2/11/19		0.00	0.00	QC 5 - 10		JAN 31 2019 DAS 58 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 1-1 - Pick Kit - B4B	2 pcs	2/11/19		0.00	0.00	Packaging 1 - 1 - B4B		FEB 05 2019 DAS 6 9-89
							Packaging 1 - 2 - B4B		
							Packaging 1 - 3 - B4B		
							Packaging 1 - 4 - B4B		
							Packaging 1 - 5 - B4B		

				Packaging 1 - 6 - B4B	
				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36 - B4B	
140 QC 4	2 pcs	2/11/19	0.00 0.00	QC 4 - 26	
				QC 4 - 28	
				QC 4 - 38	
				QC 4 - 42	
				QC 4 - 58	
				QC 4 - 6	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
150 Packaging 3-1 - Stock - B4B	2 pcs	2/11/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	

DAS
69
DA 89
69
9-89

					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAS
155 DC - 1 - B4B	2 pcs	2/11/19	0.00 0.00	DC - 1 - B4B	21 FEB 05 2019	
				DC - 2 - B4B	9-65	
160 QC 21 - FG	2 pcs	2/11/19	0.00 0.00	QC 21 - FG - 21	DAS	
				QC 21 - FG - 70	21 FEB 05 2019	
Part Op 110 - (Small Fab - Before assembly repass tap on stud. Assemble as per drawing D500-560 PAGE 8-BLUE FILE						
Descriptions: 120 - QC5- Inspect part completeness to step on W/O						
130 - Pick Kit						
140 - QC4- 100% Inspect kits for completeness						
150 - Identify and pack for shipping as per PPP D500-560-041 Location:						
155 - Document Control - Photocopy bluefile and create labels as per PPP D500-560-041 CHG006						
160 - QC21- Final Inspection - Work Order Release						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
AN526C1032R10	Screw	8 Ea (4 ea)	110-Small Fab - 1	5071604		
D1048 GA124	Clamp	4 pcs (2 ea)	110-Small Fab - 1	5079494		
D1049 GA124	Saddle	4 pcs (2 ea)	110-Small Fab - 1	5091621		
D2010-101	Mirror Bracket 369/500	2 pcs (1 ea)	110-Small Fab - 1	5014656		
D2010-103	Mirror Arm 369/500	2 pcs (1 ea)	110-Small Fab - 1	5125163		
D2011-101	Mirror 6"	2 Ea (1 ea)	110-Small Fab - 1	5123595		
AN3-4A	Bolt	8 Ea (4 ea)	130-Packaging 1-1 - Pick Kit - B4B	5112901		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
110-Small Fab - 1	AN526C1032R10	8	81	0		
	D1048	4	22	0		
	D1049	4	4	0		
	D2010-101	2	5	0		
	D2010-103	2	2	0		
	D2011-101	2	32	0		
130-Packaging 1-1 - Pick Kit - B4B	AN3-4A	8	385	0		
Part Specifications						
Specifications could not be found.						



Container No: S149685



Part: D500-560-041

Job No: 189730

Serial No/Batch: S149685

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH90-17 Issue 7, FAA STC SH849NE

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